

# ENGINEERING CHANGE NOTICE

APP 601-1961

<b>DART AEROSPACE LTD</b>		ECN #: 696	
Date: 05.05.27			
Project No: D205-633	Created By: RF	Checked By: RF	
Project Name: FIXED STEP	Approved By: RF (Proj. Manager)	Approved By: N/A (Management if reqd)	

## Description of Change:

RELEASE DWGS: DSI 9300 REV. A D2562 REV. D  
 DSI 9302 REV. A  
 D3438 REV. A  
 D3437 REV. A

Notification/Acceptance	Affected	Initials	Authorization		
QA	✓	RF	P601-608		
Production	✓	RF			
Planning	✓	RF			
Marketing	✓	RF			
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File	✓		KJ	05.05.31	05.05.30 RF
Update DSI File	✓		KJ	05.05.31	05.05.30 RF
Update D-Part Master Binder	✓	✗	KJ	05.05.31	05.05.30 RF
Update Grey Project Binder		✓			
Update DEO Binder	✓		KJ	05.05.31	05.05.30 RF
Update Master Document List		✓			
Update Drawing Approval Record	✓		RF	05.05.31	05.05.30 RF
Update Change Record Form	✓		KJ	05.05.31	05.05.30 RF
Move Electronic File	✓		KJ	05.05.31	05.05.30 RF
Notify TCA of Change	✓		DS	05.06.30	05.12.01 RF N/A
Notify FAA of Change	✗	✓	RF		
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents	✓		KJ	05.05.31	05.05.30 RF
Update MIS Database	✓		KJ	05.05.31	05.05.30 RF
Update Access Database	✓		KJ	05.05.31	05.05.30 RF
Verification ARC	✓		KJ/CP	05.05.31	05.05.30 RF
Create/Update STC Approval List		✓			
Create/Update IPP's	✓		JLM	05.05.31	05.05.30 RF
Create/Update BOM's	✓		KJ	05.05.31	05.05.30 RF
Create/Update PPP's	✓		KJ	05.05.31	05.05.30 RF
Update Paperwork Kits in Production		✓			
Update Paperwork Kits in Stock		✓			
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?	✓	✗	LL	ASAP	11.05.05.30
Create/Update Laminated Dwgs	✓	✗	KJ	05.05.31	05.05.30 RF
Create/Update Controlled Dwgs	✓		KJ	05.05.31	05.05.30 RF
Create/Update FAI sheets	✓		JLM	ASAP	05.05.30
Create/Update CNC Programs	✓		JLM	ASAP	05.05.30
Create/Update Tooling	✓		JM	ASAP	05.05.30
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			

Notes: D205-633-013 @ CHG002 - D2562 LAMINATED FOR FP CELL.

- CREATE TEMPLATE FOR D2562-011/-013; UPDATE TEMPLATE FOR D2562-005 AS PER REV. D
- SCRAP D2562-005 MADE FROM REV. C1 IN STORE
- REPLACE D2562-005 STRUT FROM D205-633-015 IN STOCK WITH D2562-005 REV. D REF. NCR 876
- UPDATE IPP'S & BOM FOR D2562
- CREATE IPP'S & BOM FOR DSI 9302-011/-013 STEPS. done 05.05.30
- CREATE IPP'S, BOM, PPP'S FOR D205-633-021/-022/-023/-024/-025/-026 STEPS. done 05.05.30

DSI 9302-013 KIT TO BE ADDED TO ALL D205-633-013 KITS IN STOCK + DSI 9302 paperwork done  
 H:\Forms\Engineering\approved eng\ECNrev\J.xls ECN Complete: 05.12.01 Date: RF

- UPDATE IPP FOR D205-633-013 FOR NEW PARTS PER DSI 9302-013 done 05.06.08 RF

7013

**Kim Johnston**

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**From:** "David Shepherd" <davids@dartaero.com>  
**To:** "Roberto Fuentes" <robertof@dartaero.com>  
**Cc:** "Kim Johnston" <kimj@dartaero.com>; "Peggy McDonald" <peggym@dartaero.com>; "Bill Beckett" <billb@dartaero.com>  
**Sent:** Thursday, May 26, 2005 12:07 PM  
**Subject:** Re: DSI 9302

Roberto,

This DSI looks good to me. Please add my initials and signature.

Please initiate an ECN with the following actions:

- 1) a DSI 9302-013 kit plus a copy of DSI 9302 should be added to all D205-633-013 kits in stock
- 2) BOM and IPP parts list for D205-633-013 should be updated per DSI 9302 as Sales feels that the strut to the forward hardpoint will be better for customers because customers purchasing the -013 steps will be on 31" gear and will have belly mounted equipment. With these changes, D205-633-013 should be at CHG 002.
- 3) We should look at putting some DSI 9302-011 kits in stock.

David

----- Original Message -----

**From:** Roberto Fuentes  
**To:** David Shepherd  
**Sent:** Thursday, May 26, 2005 9:23 AM  
**Subject:** DSI 9302

Please Check this dwg.